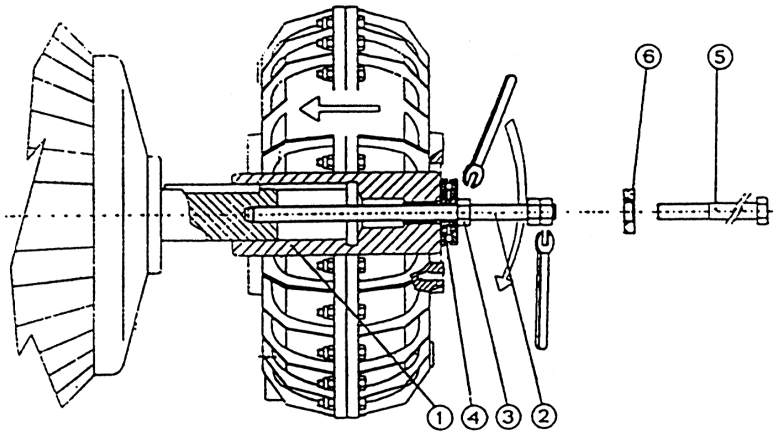
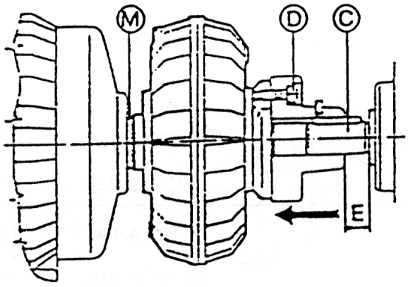
MOUNTING THE CLUTCH

- Grease all the surface of the engine shaft and the inner shaft of the clutch (1) preferebly with a pressure resistant grease.
- Engage the clutch on the engine shaft acting on the coupling's shaft (1) in order to avoid axial efforts on bearings.
- Fix on the engine shaft a threaded rod (2) on which will come the mounting nut (3) leaning, if necessary, on a thrust bearing (4).
- Tight the mounting nut in order that the extremity of clutch shaft (1) thrusts the shoulder of the engine shaft.
- Block with the screw (5) and the ring (6).

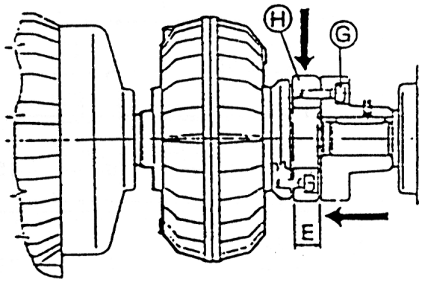


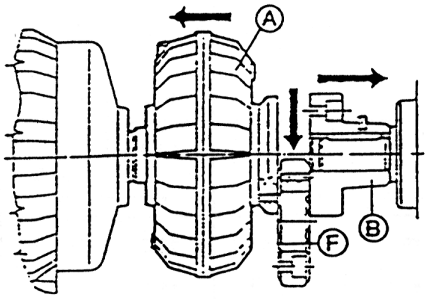
MOUNTING THE CLUTCH

- Mount the clutch (A) on the engine (M).
- Mount the sleeve (B) on the shaft to be driven (C).



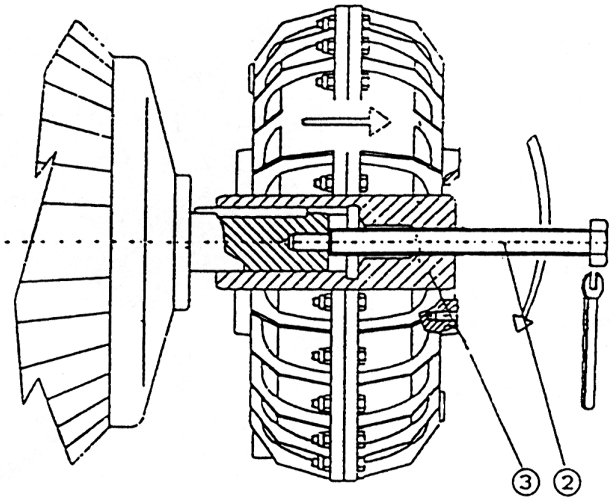
- Make sure that shaft (C) and clutch (A) are coaxial.
  (The concentricity is insured when it is possible to mount the sleeve (B) directly on the clutch)
- Make sure that the space (E) between the sleeve (B) and the shaft shoulder (C) squares with the thickness of the elastic element (F).
- Shift the sleeve (B), set the elastic element (F) and block with screws.





DISMOUNTING THE CLUTCH WITH EXTRACTING SCREWS "VE"

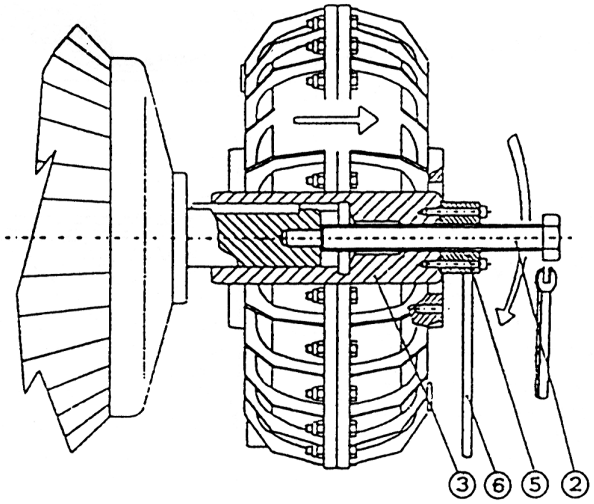
- Dismount the blocking screw of the clutch (3) at the shaft's end.
- Make sure that the engine shaft is blocked in rotation.
- Screw the dismounting screw (2) in the threaded hole at the end of clutch's shaft (3).



Taille clutch	Type "VE"
20	M14/M16/M20
25	M24
30	M24
40	M24
50	M24
55	M24/M30
60	M30
65	M30
70	M36
75	M36
80	M36
85	M36
90	M36
95	M36

DISMOUNTING THE CLUTCH WITH EXTRACTING SYSTEM "SE"

- Dismount the blocking screw of the clutch (3) at shaft's end.
- Mount the bush (5) at the clutch shaft's end (3) with two fixing screws in order to block the engine shaft.
- Screw the dismounting screw (2) in the threaded hole at the clutch shaft's end (3).



Taille clutch	Type "SE"
30	M24
40	M24
50	M24
55	M24/M30
60	M30
65	M30
70	M36
75	M36
80	M36
85	M36
90	M36
95	M36

DISMOUNTING THE ELASTIC ELEMENT OF THE CLUTCH.

This type of combination allows to replace the elastic element without dismounting the transmission components.